



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1714

Job Sheet 169481



Part No: 647.1714

Job Qty: 10 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 1/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13-07-18 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/4/18	0.00	0.00	Start Up Waterjet		DC 17/12/16
110	Waterjet	10 pcs		1/4/18	0.00	2.67	Waterjet1		DC 17/12/16
120	QC	10 pcs		1/4/18	0.00	0.00	QC2 Waterjet-1		DAS
130	QC	10 pcs		1/4/18	0.00	0.00	QC8-1		38
140	Brake NC	10 pcs		1/5/18	0.12	0.90	Brake NC 1		DAS
150	QC	10 pcs		1/5/18	0.00	0.00	QC5		38
160	Outsource	10 pcs		1/5/18	0.00	0.00	Outsource4		ATC 1/2/13
170	Packaging	10 pcs		1/5/18	0.00	0.00	Packaging2		APAS 8/2/13
180	QC	10 pcs		1/5/18	0.00	0.00	QC5		38
210	Packaging	10 pcs		1/5/18	0.00	0.00	Packaging3-1		9-89 DAS
220	QC21-SA	10 Ea		1/5/18	0.00	0.00	QC21		21

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - TRACE LINE FOR BENDING WITH DT9878 T1/ T2

160 - Issue P/O to ATG : 038802

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

JAN 17 2017

FEB 13 2018

FEB 13 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6S.160	11	55	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.323Inches + 0.006 - 0.001	0.329 0.322	Diameter	
2	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
3	Plate	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
4	Plate	7.094Inches ± 0.010	7.104 7.084		

DART
AEROSPACE
S023593



Plate

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PART NO: 647.1714

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/16/17

Job No: 169481

DART AEROSPACE LTD	Work Order:	169481
Description: Plate	Part Number:	647.1714
Inspection Dwg: 647.1700 Rev: E		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>ac</i>	Checked by:	<i>2-80</i>	QC Inspector:	
Date:	<i>17/12/16</i>	Date:	DEC 18 2017	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.06.26	New Issue	KJ	
B	17.01.31	Dwg Rev updated	KJ	